



# AIR PREPARATION UNITS

### **REGULATOR WITH TAMPER PROOF - Series R1**

Cat No R1T - 01 - A

### AIR REGULATOR WITH TAMPER PROOF - 1/8, 1/4, 3/8, 1/2, 3/4, 1

### **Features**

- □ Conforms to ISO 6953-1
- Suitable for panel and modular mountings
- □ Non raising 'Press to Lock' adjusting knob for locking at any set pressure
- □ Diaphragm operated, relieving type
- Pressure compensated by Balanced poppet
- □ Flow compensated in models R14, R15 and R17 (with venturi) for faster response
- Good flow and regulating characteristics
- ☐ Tamper proof (Setting secured via screw on knob)



### **Function**

- a. Prevents ordinary hand adjustments
- b. Outlet pressure settings remain unchanged. These regulators give extra level of security. (Set the desired outlet pressure and lock with screw to prevent further adjustment.)

### **Technical Specifications**

Model	R13T	R14T	R15T	R17T	R17T				
Medium	Compressed air - Filtered								
Port size	G1/4	G3/8	G1/2	G3/4	G1				
Pressure gauge port size	G1/8	G1/8	G1/8	G1/4	G1/4				
Flow rate (Its / min) @	600	2500	4000	5000	6000				
Maximum supply pressure (bar)	15								
Regulating pressure range # (bar)	0.2 - 2, 0.2 - 4, 0.5 - 7, 0.5 - 10 (Standard)								
Ambient temperature	-10° to +60° C								
Medium temperature	+5° to +50° C								
Installation	Any position								
Materials of construction	Aluminium, Brass, Steel, Acetal, SS, Nitrile								
Optional accessories *	Clamp, Modular mounting kit, Pressure gauge								
Weight (Kg)	0.15	0.40	0.90	1.4	1.3				

 $<sup>^{\</sup>circ}$  Supply pressure 7 bar, Set pressure 6 bar, pressure drop  $\Delta p$  = 1 bar ( For standard models ).

#### **Precautions**

- 1. Note the direction of flow before installation and connect piping accordingly.
- 2. Flush pipings for dirt, dust, rust and other foreign particles.
- 3. Install in clean atmosphere.
- 4. Nipples of taper threads (R) to be used with teflon tape. Ensure teflon tape does not enter the unit during tightening. Nipples of straight threads (G) to be used with sealing washer.

### **Pressure Setting**

Loosen the screw provided on the top of the knob.

Pull the knob and adjust by turning the knob clockwise to increase the pressure. Push the knob back to its locked position, and tighten the screw on knob. (Turning the knob counter clockwise will reduce the pressure)

<sup>\*</sup> For details see " How to order ".

<sup>\*</sup> For details refer Optional accessories Cat No APA - 01 - C

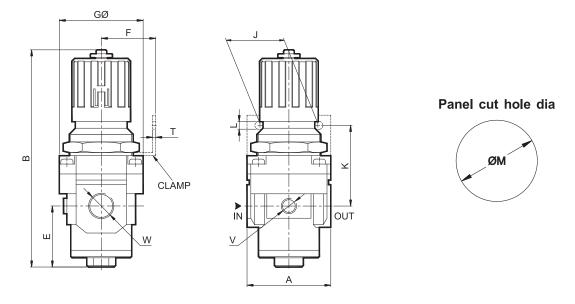


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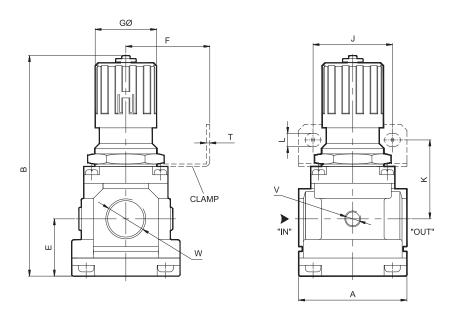
# **REGULATOR WITH TAMPER PROOF - Series R1**

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### Model R13 - T, R14 - T, R15 - T



### Model R17 - T



Model	w	٧	Α	В	E	F	GØ	J	К	L	Т	ØM
R13-T	G1/8, G1/4	G1/8	SQ 40	86	13	30	28	28	45	5.5	2	31
R14-T	G1/4, G3/8	G1/8	SQ 55	142	40	40	40	40	53	6.5	2	43
R15-T	G1/4, G3/8, G1/2	G1/8	SQ 70	170	40	50	51	55	62	8.5	2	53
R17-T	G3/4	G1/4	SQ 90	183	47.5	70	51	66	65	11	5	53
R17-T	G1	G1/4	SQ 90	183	47.5	70	51	66	65	11	5	53

For Details of Clamp see optional accessories Cat No APA - 01 - C

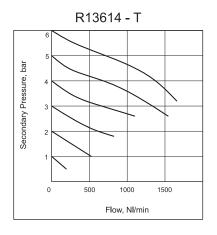


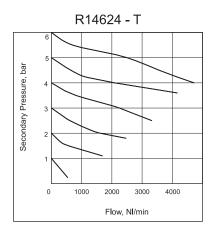
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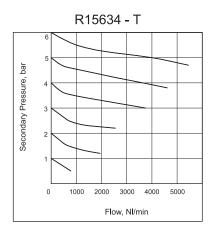
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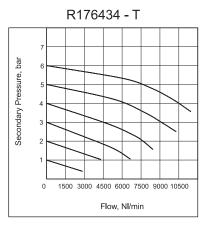
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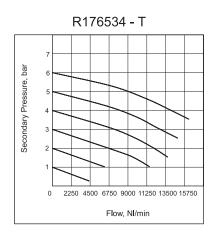
## Flow Graphs





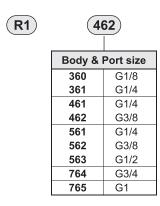


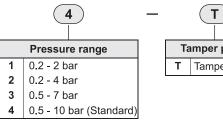


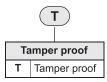


Flow graphs are for 40µm filtrations and 10 bar pressure.

### How to order







### Ordering example:

Regulator - 3/8 size ( with G3/8 port ), with pressure range 0.5 - 7 bar, with Tamper proof - Ordering No: R14623-T If ordered as 3/8 Regulator, our standard model R14624, G3/8 with pressure range 0.5 -10 bar will be supplied.