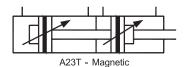


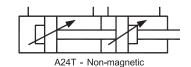
# AIR CYLINDER

Series A23T, A24T

Cat No A23T, A24T - 01 - 01 - A

# Tandem Cylinders - (Series A23T, A24T - Ø32 to 125 mm)





## **Features**

- Adjustable cushioning at both ends
- Wide varieties of mountings as per ISO 15552 / VDMA 24562 standards
- Magnetic and Non magnetic version
- ☐ Aluminium profile (square) cylinder barrel
- ☐ Magnetic sensor common for all sizes ( Refer Magnetic sensor catalogue )
- □ Piston rod Non rusting (SS 304 material on request) \*\*



## **Function**

A tandem cylinder consists of two or more cylinders arranged one behind the other but designed as a single unit.

By connecting 2 or 3 cylinders with the same piston diameter and stroke in series, the force in the extended condition can be doubled or tripled compared to a single cylinder.

The force in the return stroke corresponds to that of a single cylinder with corresponding piston diameter.

## **Technical Specifications**

Cylinder bore Ø	( mm )	32	40	50	63	80	100	125						
Cushion stroke	( mm )	15	15	15	13	19	19	29						
Standard strokes *	( mm )	25, 50, 80, 100, 125, 160, 200, 250, 300, 320, 400, 500 50, 80, 100, 125, 160, 200, 300, 320, 400, 500												
Medium	Compressed air - filtered - lubricated													
Working pressure		0.5 to 10 bar												
Ambient temperature		-10° to +60° C												
Medium temperature		+5° to +50° C												
Materials of construction		Aluminium, Brass, Nitrile, Steel, Acetal, Polyurethane												
Mountings		Basic cylinder, Foot mounting, Front flange, Rear flange, Male clevis, Male clevis (with spherical bearing), Female clevis, Female clevis (King pin), Front trunnion, Rear trunnion												
Accessories		Clevis foot bracket, Clevis foot bracket (spherical), Wall mounting bracket, Trunnion bracket, Rod end fork, Rod end aligner, Rod end spherical eye												

For Non standard or longer stroke cylinders, contact your regional dealer or JANATICS

Note: For details of Cylinder Accessories & Mountings, refer catalogue Series A23, A24 (Page no. 1.4.1) and Magnetic sensor, refer catalogue Series AM4 (Page no. 1a.1.1)

<sup>\*\*</sup> On special request only

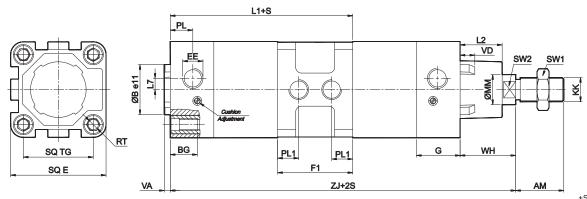


# AIR CYLINDER

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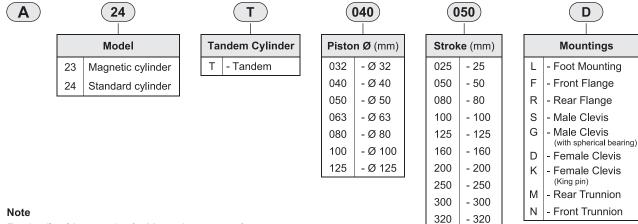


+S = Add stroke +2S = Add stroke twice

														_											
Cylinder Bore Ø	KK	AM	ММ	SW2	SW1	B e11	VD	VA	L2	E max	G	TG	RT	BG min	EE	PL	L7	WH	Tol	PL1	F1	L1	ZJ	Tol	Stroke tol
32	M10x1.25	22	12	10	17	30	6	4	18.5	45	25.5	32.5	M6	16	G1/8	13	5	26	±3	9	38	108.5	205	±2	+ 5 0
40	M12x1.25	24	16	13	19	35	6.5	4	20.5	51	29	38	M6	16	G1/4	14.5	5	30	±3	11	44	122	230		
50	M16x1.5	32	20	16	24	40	6.5	4	28	64	29	46.5	M8	16	G1/4	15	7.5	37	±3.5	14	50	129	245	±2.5	
63	M16x1.5	32	20	16	24	45	6.5	4	27.5	74	35	56.5	M8	16	G3/8	17	10	37	±4	17	64	152	277		+ 6 0
80	M20x1.5	40	25	21	30	45	6.5	4	34	94	35	72	M10	16	G3/8	18	14	46	±3.5	19	68	164	306		
100	M20x1.5	40	25	21	30	55	6.5	4	35	111	38.5	89	M10	16	G1/2	18	10	51	±4	21	75	177.5	331 ±3	±3	
125	M27x2	54	32	27	41	60	10	6	48.5	136	44	110	M12	24	G1/2	20	12	65	±4	18.5	70	189	373		+ 7 0

For details of Mountings & Accessories refer Product Catalogue Series A23, A24 (Page no. 1.4.1)

## How to order



For details of Accessories for Magnetic sensor, refer product catalogue Series AM4 (Page no. 1a.1.1)

### **Example:**

Ordering no. for tandem cylinder with 40 dia bore, 50 mm stroke with female clevis mounting: A24T 040 050 D

400

500

- 400

- 500

## Note:

If ordered as 40 dia, 50 mm stroke cylinder, tandem cylinder A24T 040 050 will be supplied.

For repeat order when the details are taken from cylinder nameplate, mention the mounting style separately.